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Green Tea Manufacturing Equipment

PRODUCT CATALOG



Kyushu branch



Kyushu kagoshima factory



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● Sales agent

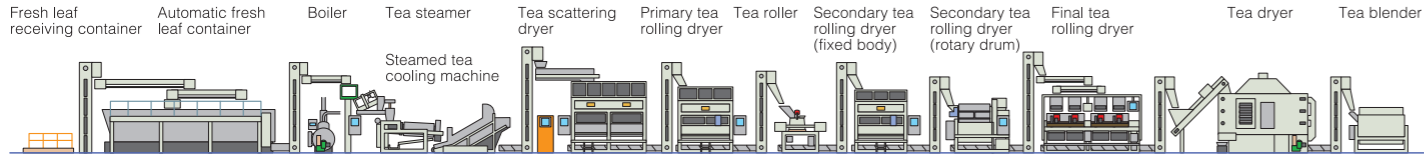


Sep.2024



Table of contents

Steamed green tea standard line



※You can watch the video of green tea production.



Fresh leaf transport equipment

02. Fresh leaf transport container for trucks.

Fresh leaf management equipment

03. Tea factory total management support system, fresh leaf analyzer.
04. Fresh leaf receiving container, automatic fresh leaf container supply equipment.
05. Automatic fresh leaf container.
06. Mobile container, fresh leaf rotating sieve machine, fresh leaf vibrating sieve.
07. Fresh leaf washing machine & spin dryer device.

Steaming process equipment

08. Boiler, fresh leaf flowmeter.
09. Tea steamer, steaming post-treatment machine.
10. Steamed leaf predryer, fresh leaf feeder, steamed leaf cooling machine.

Primary drying & rolling process equipment

11. Tea scattering dryer, apparatus which measures the weight of steamed leaf.
12. Primary tea rolling dryer (wide type), Primary tea rolling dryer.
13. Discerning design in pursuit of quality, the design that attached great importance to safety.
14. Control panel for tea scattering dryer & primary tea rolling dryer.
15. Specifications.

Tea rolling process equipment

16. Tea roller.

Secondary drying & rolling process equipment

17. Secondary tea rolling dryer (fixed body type), secondary tea rolling dryer (rotary drum type)
18. Secondary rotary dryer, control panel, specifications.

Line control equipment

19. FA system
20. "Tea flow" control system, "Tea flow light" control system.

Latter part of tea drying & rolling process equipment

21. Pneumatic separator & final tea rolling dryer.
22. Tea automatic distribution device, full automatic final tea rolling dryer, roast tighten dryer.

Finishing process

23. Tea dryer
24. Tea blender, measurement bag filling machine.
25. Stalk skin separator, magnet for metal removal & rotary cutter (pulverizer).

Equipment for ten-cha

26. Tencha furnace, scattering.
27. Super-heated parching machine, small fine powder mill.

Peripheral device

28. Tea dryer (drawer type), small roasting machine, net conveyor type dryer.

Incidental equipment

29. Heat exchanger, direct fire type hot air generator.

Transport equipment

29. Trough conveyor, belt conveyor.
30. Rising net conveyor, bucket conveyor, other transport equipment.

Fresh leaf transport equipment

Fresh leaf container for trucks : small size

Transport tea leaves without damaging them, Can be mounted from small trucks.

It adopts a highly durable resin net conveyor system that has good breathability and does not damage the tea leaves. The eject door opens to a large horizontal position and can be opened and closed from either side. It can be used even if the height of the leaves of the tea factory is low because it is a retrieval type from the back.



TCB-TN350



specifications

Type	Length	Width	Height	Weight	Power	Capacity	Remarks
	mm	mm	mm	kg	kW	kg	
TCB-TN350	2,100	1,500	1,240	190	0.2x1	150	For small truck

Fresh leaf container for trucks : medium size

Transport tea leaves without damaging them, It is the best way to use a container type picking machine.

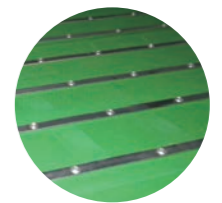
It adopts a highly durable resin net conveyor system that has good breathability and does not damage the tea leaves, it is lighter than the steel plate type and the capacity of tea leaves has increased. The eject door opens to a large horizontal position and can be opened and closed from either side. There are openable ceiling doors to prevent tea scattering during transport and to block direct sunlight.



TCB-35

specifications

Type	Length mm	Width mm	Height mm	Weight kg	Power		Capacity kg
					Conveyor kW	Fan kW	
TCB-27	2,700	1,690	1,200	430	0.2x1	-	220~440
TCB-30	3,000	1,690	1,200	440	0.2x1	-	260~520
TCB-35	3,500	1,690	1,200	460	0.2x1	-	300~600
TCB-27F	2,700	1,690	1,200	430	0.2x1	0.4x1	220~440
TCB-30F	3,000	1,690	1,200	460	0.2x1	0.4x1	260~520
TCB-35F	3,500	1,690	1,200	480	0.2x1	0.4x1	300~600



Highly durable resin net



Fresh leaf container for trucks : Large size

It is a large-size truck container suitable for bulk transportation of tea leaves and transportation to aggregate areas.

It is a container for loading tea leaves on a large truck. (4 ton type) Remove the tea leaves from the back by steel plate transport band and extruded plate. Keep the freshness of the tea leaves by forced draft from the bottom of the container.



TCB-4000

specifications

Type	Length mm	Width mm	Height mm	Weight kg	Power		Capacity kg	Remarks
					Crawler kW	Fan kW		
TCB-4000	5,400	2,050	1,550	1,100	0.4	0.75x2	900~1,800	For large truck

Container type riding tea leaf harvester: TV-XC(D)

You can watch the video of this product.



Fresh leaf management equipment

Tea factory total management support system "Kaikai-san"

"Kaikai-san" consists of 5 systems.

1. Weighing and settlement system

From the tea leaf amount received from the farmer, we will cover the payment of the fee for tea leaves.

Manage and compile progresses of plucking, aggregation by tea farm, unit price pricing of tea leaves, etc.

It can also be linked with traceability systems and Fresh leaf grading systems.

2. Traceability system

It is a software to manage the cultivation history recorded by the farmer and attach the cultivation history to the tea manufactured at the tea factory. It is a system to raise credibility from society and customers.

3. Fresh leaf grading system

It is a software to manage and compile the ingredients of tea leaves analyzed by "fresh leaf grading equipment (LJM-2)". Also, considering the state of plucking and appearance evaluation, you can decide the grade of tea leaves.

4. Tea sales system

It is a software to compile and manage the selling price of tea, entered amount.

By setting different arrangements for each business partner, the actual deposit amount is immediately calculated.

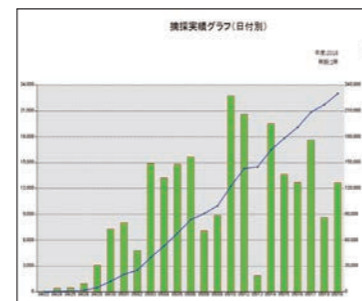
5. Labor management system

It is a software to process wage calculation in a tea factory.

In this system, we will automatically make a difference in hourly wage for each individual and withholding tax.

Operation is easy.

The screen is designed to be easy to see and understand. The menu screen shows the functions you use everyday and you can quickly find the function you use for work.

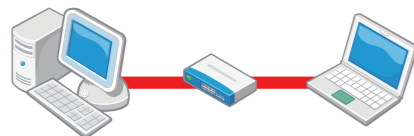


※These controllers are ready to English caption.

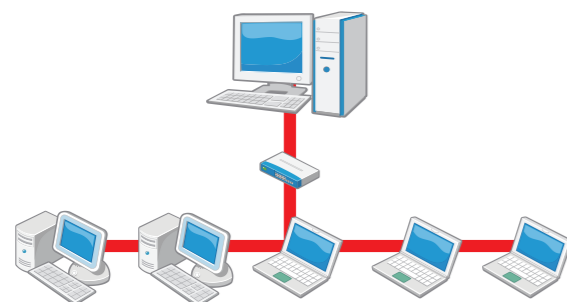
System environment

By changing from a personal database to a network correspondence database, operation in the network environment became comfortable.

● In case of operation with 2 units.



● In case of operation with 3 or more units.



Fresh leaf analyzer

Analyze the three internal components of tea leaves.

Analyze internal components of tea leaves that can not be analyzed by sensory test. (moisture, nitrogen, fiber)

Tea leaves in the sample box is automatically Analyzed and the result is printed after 60 seconds.

Although it can be used alone, it can be linked with the leaf grading system of "Kaikai-san".



Sample box



■ specifications

※Usage environment 0~40°C, 30~90%RH (with no condensation)

Type	Width mm	Height mm	Length mm	Weight kg	Power kW	Time Sec	Measurement object
LJM-2	700	1,770	660	180	1.0	60	Tea leaves

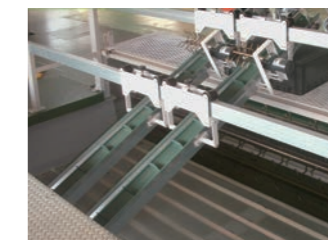
Fresh leaf receiving container & Green leaf sample conveyor



Smooth fresh leaf acceptance is possible with underground-type container.

The lump of a fresh leaf is loosened and it cools by the cold wind. Input becomes easy by the underground type.

Since two or more persons can do unloading simultaneously, they can receive leaves smoothly.



■ Fresh leaf sample conveyor

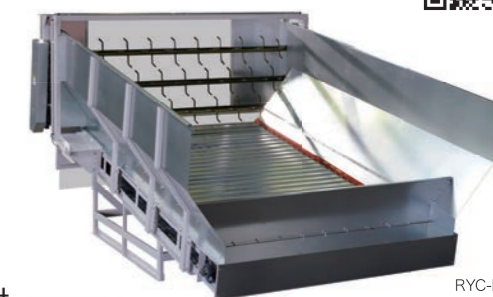
The sample can be gathered with the sample conveyor automatically.



Fresh leaf receiving container gradient type

It is suitable for cases where modification of tea leaves receiving equipment is considered by enlarging the container type picking machine

It is a space-saving type of ground-based tea leaves receiving equipment that makes large-scale construction unnecessary.



RYC-MK

Automatic fresh leaf container supply equipment



The supply method can be variously chosen.

The supply method of three types and four patterns can be selected. There is no unevenness in the supply by the conveyor to perceive the presence of the tea leaf with the tea leaf confirmation sensor and to move, and it piles up flatly.

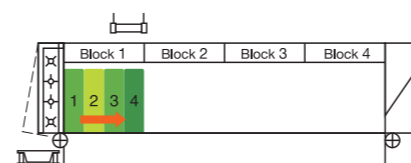
The height of loading is observed with the brimmer sensor.



Supply control panel RMH-4C option:
Temperature monitoring
Fan switch for receiving containers.

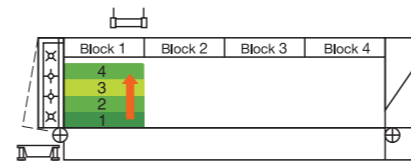


Remote control for manual supply.



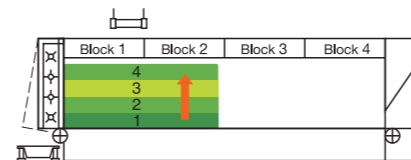
Method that is packed ahead and piled up.

It supplies one row at a time by a predetermined number from the forward end of the specified block. It is a "First-In First-Out" method. It is suitable for individual manufacture.



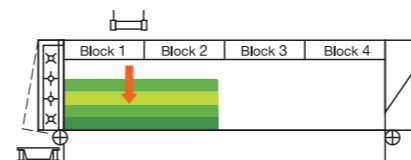
Whole area supply method. (A)

It supplies to the whole area in one specified block. Fresh leaf can be mixed when discharging.



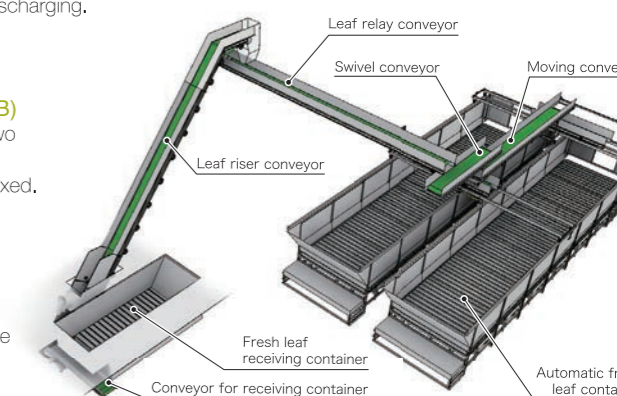
Whole area supply method. (B)

It supplies to the whole area in two specified block. More certain fresh leaf can be mixed.



Manual supply

The feed conveyor is moved to an arbitrary position by the remote control and supplies it.



Fresh leaf management equipment

Automatic fresh leaf container

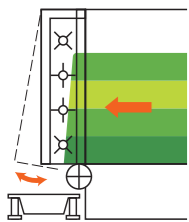
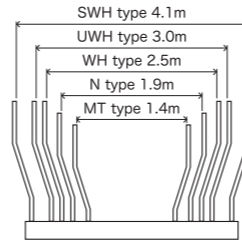


Store the green leaves with the freshness longer as fresh-picked.

Fan structured in body each block and safe not having projections in aisle. There is enough space under the container for ventilation which is good for fresh leaf cooling. (Air around container is used for fresh leaf cooling. Ventilation inside room is important)

Can be chosen from 5 types.

We can choose it by the required amount and space, a management method from 5 types from a super wide model to MT type.



Equipment for taking out.



Spray humidification

A micro fog is generated from a ceramic nozzle. Adjustment of the amount of humidification suitable for fresh leaf is possible.

specifications

Fresh leaf receiving container

Type	Length mm	Width mm	Height mm	Weight kg	Power			Capacity (Fresh tea leaves) kg	
					Crawler kW	Scraping kW	Fan kW		
Receiving from the back type	RUC-1N	3,245	2,415	2,040	1,170	0.4	0.75	0.75	225~450
	RUC-1NB	3,245	2,415	2,040	1,170	0.4	0.75	0.75	225~450
	RUC-1SWH	3,245	4,700	2,330	2,000	0.75	0.75	1.5 x 2	700~1,400
	RUC-1SWHB	3,245	4,700	2,330	2,000	0.75	0.75	1.5 x 2	700~1,400
Receiving from the side type	RUC-2N	5,045	2,415	2,040	1,660	0.4	1.5	0.75 x 2	450~900
	RUC-3N	6,845	2,415	2,040	2,020	0.4	1.5	0.75 x 3	675~1,350
	RUC-2W	5,045	3,015	2,040	1,710	0.4	1.5	0.75 x 2	600~1,200
	RUC-3W	6,845	3,015	2,040	2,070	0.4	1.5	0.75 x 3	900~1,800
Gradient type	RUC-MK	3,710	3,000	2,030	950	0.2	0.4	-	200~480

※For SWH,UWH,WH,N type, you can select odd number of frames with 3 or more frames.

Automatic fresh leaf container

Type	Length mm	Width mm	Height mm	Weight kg	Power			Capacity (Fresh tea leaves) kg	
					Crawler kW	Scraping kW	Fan kW		
SWH type 4.1m one frame length 2.0m	RYC-4SWH	9,245	4,700	2,330	3,960	0.75	0.75	1.5 x 8	3,100~6,200
	RYC-6SWH	13,245	4,700	2,330	5,180	0.75	0.75	1.5 x 12	4,700~9,400
	RYC-8SWH	17,245	4,700	2,330	6,400	0.75	0.75	1.5 x 16	6,300~12,600
	RYC-10SWH	21,245	4,700	2,330	7,620	0.75	0.75	1.5 x 20	7,900~15,800
UWH type 3.0m one frame length 1.8m	RYC-4UWH	8,645	3,600	2,330	2,565	0.4	0.75	1.5 x 4	1,800~3,600
	RYC-6UWH	12,245	3,600	2,330	3,385	0.4	0.75	1.5 x 6	2,700~5,400
	RYC-8UWH	15,845	3,600	2,330	4,205	0.4	0.75	1.5 x 8	3,600~7,200
	RYC-10UWH	19,445	3,600	2,330	5,025	0.4	0.75	1.5 x 10	4,500~9,000
WH type 2.5m one frame length 1.8m	RYC-4WH	8,645	3,015	2,330	2,530	0.4	0.75	1.5 x 4	1,500~3,000
	RYC-6WH	12,245	3,015	2,330	3,350	0.4	0.75	1.5 x 6	2,250~4,500
	RYC-8WH	15,845	3,015	2,330	4,170	0.4	0.75	1.5 x 8	3,000~6,000
N type 1.9m one frame length 1.8m	RYC-4N	8,645	2,415	2,040	2,480	0.4	0.75	1.5 x 4	900~1,800
	RYC-6N	12,245	2,415	2,040	3,300	0.4	0.75	1.5 x 6	1,350~2,700
	RYC-8N	15,845	2,415	2,040	4,120	0.4	0.75	1.5 x 8	1,800~3,600
MT type 1.4m one frame length 2.0m	RYC-10N	19,445	2,415	2,040	4,940	0.4	0.75	1.5 x 10	2,250~4,500
	RYC-2MT	5,130	1,763	1,598	960	0.09	0.2	0.75 x 2	330~660
	RYC-3MT	7,195	1,763	1,598	1,380	0.09	0.2	0.75 x 3	500~1,000
RYC-4MT	9,260	1,763	1,598	1,800	0.09	0.2	0.75 x 4	660~1,320	
	RYC-5MT	11,325	1,763	1,598	2,220	0.2	0.2	0.75 x 5	825~1,650



Fan control panel RMF-4UK



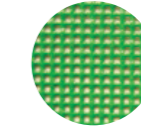
Feeding control panel RMT-1D



Automatic fresh leaf container : Small size

Suitable for small to medium tea factory.

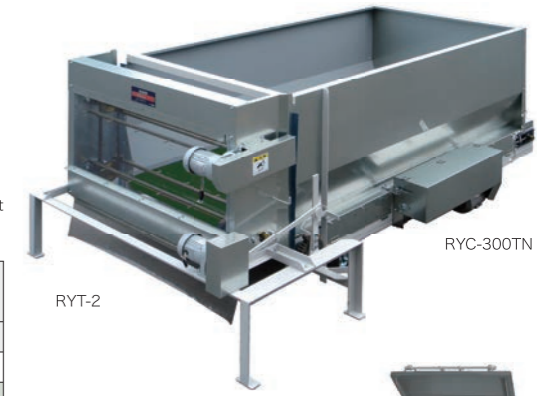
Movement can be freely done with a caster. (RYC-300TN) It operates automatically with automatic discharge equipment. The net conveyor made of resin was adopted, and it was sanitary and realized the weight saving.



Highly durable resin net

specifications

Type	Length mm	Width mm	Height mm	Weight kg	Power			Capacity (Fresh tea leaves) kg
					Net conveyor kW	Scraping kW	Fan kW	
RYC-300TN	2,550	1,475	1,225	280	-	-	0.4 x 1	150~300
RYT-2 (Take out device)	800	1,850	1,250	120	0.09	0.2	-	-



RYC-300TN

RYT-2



RY-100

Mobile container

Suitable for individually manufacturing tea leaves and small leaf amount.

Movement can be freely done with a caster. The door can carry out full opening in one-touch.

specifications

Type	Length mm	Width mm	Height mm	Weight kg	Power		Capacity (Fresh tea leaves) kg
					Fan 60Hz kW	Fan 50Hz kW	
RY-100	1,310	905	940	86	0.15x1	0.15x2	50~100
RY-200	1,310	1,810	1,045	132	0.15xx2	0.15x3	100~200



RY-200
(Humidifier is option)

Sieving machine

Clean tea can be made by removing leaf scraps and foreign materials.

Can be removed the insects, chopped leaves, stones, dust etc. mixed to the fresh leaves before steaming. By removing chopped leaves and other foreign materials, clear steaming is possible. (Chopped leaves will be fermented, and affect flavour, color etc.) Excellent color and flavour can be achieved since smooth steaming is possible by reducing stuck of net drum. And the cleaning process has become easy.

Fresh leaf rotating sieve machine

Fresh leaf vibrating sieve machine



Mesh drum

DS-12



DST-1

Original screen

specifications

Fresh leaf rotating sieve machine

Type	Length mm	Width mm	Height mm	Weight kg	Drum diameter mm	Drum length mm	Power kW	Rotation rpm	Mesh	Capacity
										kg/h
DS-12	2,330	1,000	1,240	180	650	1,390	0.2	24	φ0.8,#6 SUS	700
DS-20	3,280	1,350	1,780	330	1,000	1,950	0.2	23	φ0.8,#6 SUS	2,000

Fresh leaf vibrating sieve machine

Type	Length mm	Width mm	Height mm	Weight kg	Power kW	Capacity kg/h
DST-1	2,100	620	700	120	0.2	480



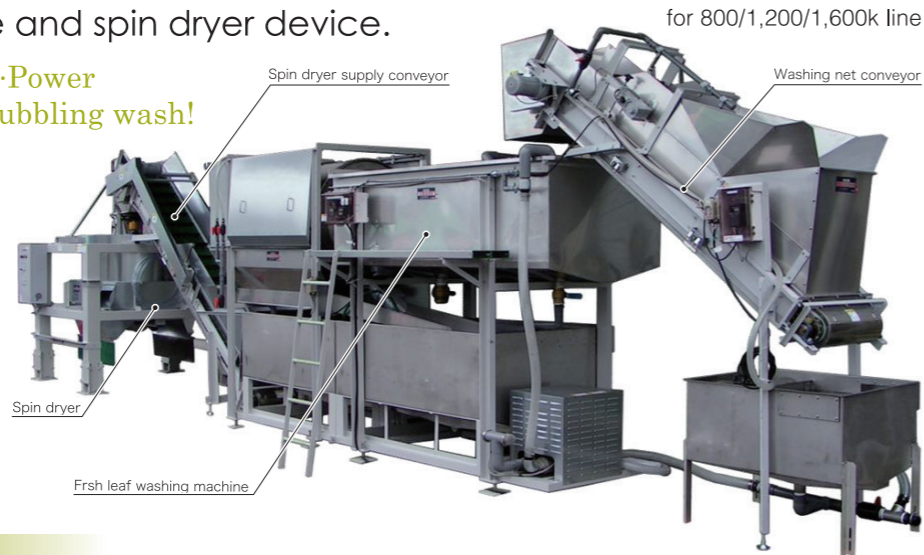
Fresh leaf management equipment

Fresh leaf washing machine and spin dryer device.

Shower washing + Dipping jet flow·Power is demonstrated by bubbling wash!

Tea leaves are fed into the water by inundation device.
A large amount of air is sent underwater and washed clean by the power of a bubble and the water flow.
Finish washing part : spray and shower washing tea leaf is washed in the rotation wire net drum by high-pressure shower (tap water).

※1,200 and 1,600k line, multiple dehydrators are required.



specifications

Washing net conveyor

Type	Length mm	Width mm	Height mm	Power		Adaptation	Remarks
				Conveyor kW	Pump kW		
SNC-6	3,130	1,160	1,380	0.2	0.4	For 800~1,600k line	Chain guide type, Mesh belt system.

Frsh leaf washing machine

Type	Length mm	Width mm	Height mm	Power				Water consumption L/min	Water tank capacity L	Processing capacity kg/h
				Inundation device kW	Blower kW	Pump for streams kW	Drum kW			
STS-800	4,590	1,700	2,450	0.2	5.5	0.75	0.4	50	3,400	600~800
STS-1200	6,290	1,700	2,450	0.2	6.3	1.5	0.4	75	4,600	1,000~1,200
STS-1600	7,990	1,700	2,450	0.2x2	11.0	1.5	0.4 x 2	100	6,900	1,200~1,600

Spin dryer supply conveyor

Type	Length mm	Width mm	Height mm	Power kW	Adaptation	Remarks
DNT-6	4,820	960	1,490	0.4	For 1,200k line	
DNT-7	5,820	960	1,490	0.75, 0.1	For 1,600k line	
BD5-16STD	2,200	780	490	0.2	For 1,200/1,600k line	
BD5-31STD	4,000	780	490	0.2	For 1,600k line	

Spin dryer

Type	Length mm	Width mm	Height mm	Power kW	Green leaf input kg / once	Remarks
STD-800	1,800	1,800	2,500	2.2	9~13	

Fresh leaf Pre-dryer

Removes foreign materials at the same time while removing surface moisture efficiently.



specifications

Type	Length mm	Width mm	Height mm	Drum mm	Weight kg	Power (Drum) kW	Processing capacity kg/h
RD-20	1,840	4,120	2,370	1,250	1,300	0.75	800~1,200
RD-25	1,840	5,120	2,370	1,250	1,550	0.75	1,200~1,600



RD-25

Steaming process equipment

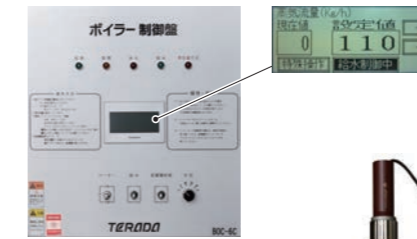
Boiler

For setting the amount of steam, efficiently, and supplies the steam in a stable manner.

The main part is a product made from all aluminum plating.
By an original three pass method, it is an energy saving type.
An economizer is equipped standardly.
The water level can be easily set with a dial.



BOC-4B
Standard boiler control panel



BOC-6C
Boiler control panel of microcomputer control



Steam flowmeter



BT-200

specifications

※ The recommendation for stable continuous use is about 70% of the maximum evaporation amount.

Type	Steam chamber size (inch designation)	Length mm	Width mm	Height mm	Weight kg	Power kW	Heat exchange area m ²	Evaporation amount kg/h	Recommended evaporation amount kg/h	Heavy oil consumption L/h	Max LPG consumption kg/h	Chimney diameter mm
BT-160G	4 x 8	1,580	960	2,080	567	0.4	2.87	50~120	110	-	12.4	200
BT-200	4 x 10	1,620	1,160	2,380	705	0.4	3.1	80~200	140	6.6~12.3	-	200
BT-200G	4 x 10	1,620	1,160	2,380	705	0.4	3.1	60~165	140	-	16.6	200
BT-250	5 x 10	1,950	1,160	2,400	741	0.4	3.48	110~250	175	9.4~15.0	-	200
BT-300	5 x 11	1,980	1,220	2,440	818	0.25	3.49	140~300	210	12.3~20.9	-	200

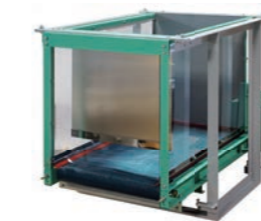
Fresh leaf flowmeter

By accurate weighing of tea leaves, leaves can be supplied to the steamer steadily.

Green leaf flowmeter supplies a fixed amount of green leaves continuously to the steamer.
Exact measuring of leaves by load cell.



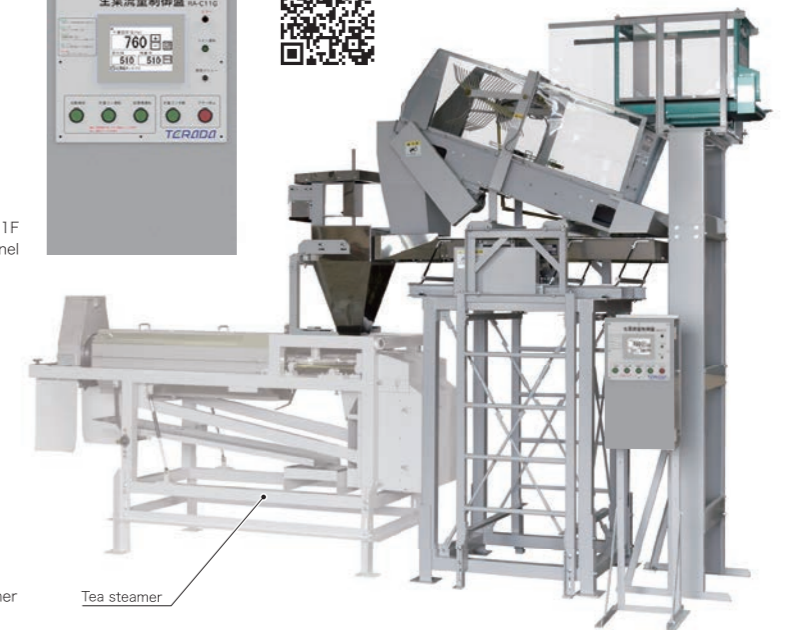
RA-C11F
Frsh leaf flow control panel



SNK-10,15 : Measuring device



RK-50T : Fresh leaf feeder for steamer



Tea steamer

specifications

※ Processing capacity is conversion of fresh leaves.

Type	Adaptation	Length (input~output) mm	Width mm	Height mm	Weight kg	Power					Processing capacity kg/h
						Belt kW	Leveling kW	Screw kW	Measuring kW	Trough conveyor kW	
RK-40S	For tencha	1,864	700	(3,300)	140~	0.2	0.1	0.2	0.06	-	50~150
RK-40	Standard	1,864	700	(2,830)	140~	0.2	0.1	0.2	0.06	-	150~500
RK-50	High flow rate type	1,964	800	(2,930)	140~	0.2	0.1	0.2	0.06	-	400~800
RK-40T	Trough conveyor input type	2,124	1,100	(3,510)	140~	0.2	0.1	0.2	0.06	0.2	150~450
RK-50T	High flow, trough conveyor input type	2,124	1,100	(3,610)	140~	0.2	0.1	0.2	0.06	0.2	400~700

Steaming process equipment

Tea steamer

Steamed leaves are finished in fresh green color, fragrance is good, and it is uniform.

Excellent warmth in steaming with stainless structure, prevents the dew and makes unified steaming possible to the core. All the parts to touch the tea leaves are stainless. The drum and shaft motor have separate motors which can be controlled by inverter. Structure has become simple and easy for cleaning. Pitch of stirring blade and wire mesh capacity can be selected from 3 types, correspond to various leaves and steaming. Angle of the drum can be set variably to change the steaming. It is easy for cleaning, since the covers are easily dechable and with a cleaning door setting.



T-9-550

specifications

Type	Drum diameter mm	Drum length mm	Width mm	Length mm	Height mm	Weight kg	Length (input-output) mm	Power			Processing capacity (leaves conversion) kg/h		
								Shaft kW	Drum kW	Tilting motor kW			
T-7-200	φ210	150 short	680	2,110	900	255	1,320	1.5	0.4	(0.2) option	90~140		
T-7-250		Standard		2,260		275						1,470	113~175
T-7-300		150 long		2,410		295						1,620	
T-8-300	φ240	150 short	680	2,360	900	295	1,570	2.2	0.4	(0.2) option	135~210		
T-8-350		Standard		2,510		310						1,720	158~245
T-8-400		150 long		2,660		330						1,870	
T-9-450	φ270	Standard	815	2,805	1,050	480	1,950	3.7	0.4	(0.2) option	203~315		
T-9-550		150 long		2,955		500						2,100	248~385
T-9-600		300 long		3,105		520						2,250	
T-10-700	φ300	Standard	875	2,990	1,050	500	2,150	3.7	0.4	(0.2) option	315~490		
T-10-750		150 long		3,140		520						2,300	338~525
T-10-800		300 long		3,290		550						2,450	
T-11-850	φ330	Standard	895	3,240	1,200	650	2,300	3.7	0.4	(0.2) option	383~595		
T-11-950		150 long		3,390		675						2,450	428~665
T-11-1000		300 long		3,540		700						2,600	
T-12-1100	φ360	Standard	960	3,370	1,200	685	2,440	5.5	0.4	0.4	495~770		
T-12-1200		150 long		3,520		710						2,590	540~840
T-12-1250		300 long		3,670		740						2,740	
T-13-1300	φ390	Standard	1,075	3,665	1,500	765	2,600	5.5	0.75	0.4	585~910		
T-13-1450		150 long		3,815		800						2,750	630~980
T-13-1500		300 long		3,965		840						2,900	

Steaming post-treatment machine

Soften the tea leaves by scattering.

Scattering the leaves after steaming helps to make dark green color. Softened steamed leaves are getting a better thin shape. Suitable when the scattering is not enough with only by steamer for hard leaves and thick mesophyll. Easy to occur leaf cutting and powdered product when trying to do enough scattering for hard leaves with drum type steamer. If you do not use this machine, can be connected with upper bypass.



TMG-500

specifications

Type	Drum diameter mm	Width mm	Length mm	Height mm	Weight kg	Length (input-output) mm	Power				Processing capacity (leaves conversion) kg/h
							Shaft kW	Drum kW	Tilting kW	Bypass conveyer kW	
TMG-300	φ210	672	2,400	1,510	410	1,160	3.7	0.4	Manual	0.2	200~300
TMG-400	φ240	752	2,470	1,544	540	1,260	3.7	0.4	Manual	0.2	300~400
TMG-500	φ270	752	2,640	1,554	590	1,360	5.5	0.75	Manual	0.2	350~500
TMG-650	φ300	932	2,770	1,635	800	1,530	7.5	0.75	Manual	0.2	500~650
TMG-800	φ330	932	2,970	1,650	820	1,660	7.5	0.75	Manual	0.2	600~800
TMG-950	φ360	993	3,230	1,805	1,100	1,815	11.0	0.75	Manual	0.2	700~950

By removing surface moisture of the steamed tea leaves efficiently, the color, and fragrance of product improves.

Steamed leaf pre-dryer (rotary drum type)

A hot wind is applied to the steamed leaf and surface water is removed. It is comprised of rotation wire net drum (stainless steel) and an original diffusion board.



NE-25

specifications

Type	Width mm	Length mm	Height mm	Weight kg	Power		Adaptive heat exchanger	Power		Oil consumption L/h	Air flow m ³ /min	Drum rotation rpm	Processing capacity kg/h
					Drum kw	Conveyer kw		Fan kW	Burner kW				
KNE-12	4,140	1,960	2,310	1,200	0.4	0.2	-	2.2	0.4	8.2~16.2	45~135	15~25	500~900
NE-20	4,120	1,840	2,520	1,100	0.75	0.2	HLS-25AE	3.7	0.75	9.8~19.6	60~200	14~24	800~1,000
NE-25	5,120	1,840	2,520	1,300	0.75	0.2	HLS-25BE HLS-30E	5.5 7.5	0.75	12.2~24.5 14.7~29.4	75~250 100~300	14~24	1,000~1,200 1,200~1,600

Steamed leaf pre-dryer (fixed body type)

The contact time of steamed leaf and hot wind becomes long. Cleaning can be done easily and safely with stainless drum and front, rear cleaning doors.



NR-25

specifications

Type	Width mm	Length mm	Height mm	Weight kg	Power kw	Adaptive heat exchanger	Power		Oil consumption L/h	Air flow m ³ /min	Shaft rotation rpm	Processing capacity kg/h
							Fan kW	Burner kW				
NR-12	3,210	1,444	2,080	730	1.5	HLS-20AE	2.2	0.4	6.8~13.7	45~140	18~24	300~500
NR-20	4,110	1,444	2,080	1,000	1.5	HLS-20BE	3.7	0.75	8.3~16.6	50~170	18~24	500~900
NR-25	5,035	1,444	2,080	1,200	2.2	HLS-25AE	3.7	0.75	9.8~19.6	60~200	18~24	800~1,200

Fresh leaf feeder

Belt speed can be changed variably with an inverter. Stable fresh leaves feeding is possible with scraping off device. Hygenic with the spilt leaves collecting device.



RK-1

specifications

Type	Width of belt mm	Width mm	Length mm	Height mm	Power kW	Adaptation of tea steaming machine
RK-2	400	850	1,895	1,920	0.4	T-7-300~T-9-450
RK-3	400	850	2,130	2,150	0.4	T-9-450~
RK-4(Z type)	400	770	2,320	1,990	0.4	T-7-300~T-8-400
RK-5	400	770	2,590	2,220	0.4	T-9-450~

Steamed leaf cooling machine

Cooled effectively by removing dew with two staged cooling structure and reverse rotational scattering. Chain is used to the net and won't be any slipping, stretching or zigzag driving.



NB-500

specifications

Type	Width mm	Length mm	Height mm	Power			LPG consumption kg/h	Processing capacity kg/h
				Conveyer kW	Fan kW			
NB-500	633	2,600	1,400	0.2	0.2	0.1	-	400
NB-600	733	2,600	1,400	0.2	0.4	0.1	-	600
NB-750	975	3,350	1,520	0.2	0.75	0.1	-	1,000
NB-1,000	1,225	3,350	1,520	0.4	1.5	0.1	-	1,350
NC-500	935	2,515	1,800	0.2	0.4 x 2		-	400
NC-600	1,035	3,200	1,800	0.4	0.75 x 2		-	600
NC-750	1,183	3,370	1,800	0.4	0.75 x 2		-	1,000
NC-1,000	1,446	3,370	1,800	0.4	0.75 x 2		-	1,350
H&C-500	723	2,495	1,900	0.2	0.75		1.8	400
H&C-600	1,150	3,180	1,900	0.4	1.5		2.4	600
H&C-750	1,300	3,350	1,900	0.4	1.5		3.2	1,000
H&C-1,000	1,570	3,350	2,000	0.4	1.5		4.2	1,350

Primary drying and rolling process equipment

Tea scattering dryer

Efficient scattering improves color and fragrance.

By gaining wide space (1.4 times of primary dryer), smooth scattering & efficient hot air hitting is possible for excellent colour & flavour. Structured as to flow the hot air thoroughly and exhaust air with high humidity releasing. Gained wide space up shaft for shaking. If dried only with wind, quality would drop and wide space is needed. According to the process, all stirring arm, scattering arm combined specification can be selected.

Batch type

Effective scattering is possible with wide space. Scattering process helps the quality as excellent color & flavour etc.

voluntary time setting of scattering is possible. Suitable for individual rolling, variety change, small amount & many variety.

Continuous flow type

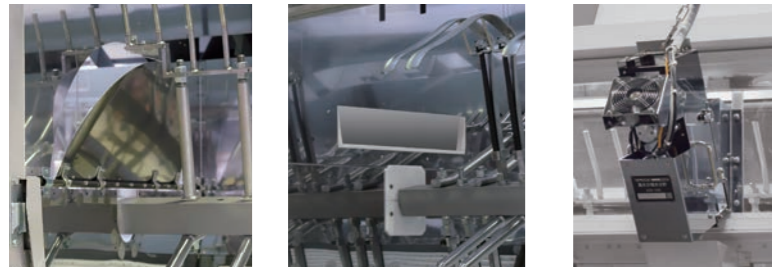
Without any waste in continuous type, quality like color & flavour raises.

Effective scattering is possible without holding the leaves.

There won't be any leaf stuffiness with continuous process and suitable for heavy steamed tea & special steamed tea production. The machine is with two specification room structure and can be chosen for room 1 scattering (scattering arm structure), room2 scattering and rubbing (scattering arm & press arm).

Adjusting device for accurate quantity.

With Terada original fan type chute, sending quantity from room1 to room2 in drum can be adjusted. Discharging amount from scattering dryer can be adjusted by the discharging trough conveyor amount. Both sending & discharging is processed above from main shaft. If the holding amount increases, also the sending & discharging amount increases to stable.

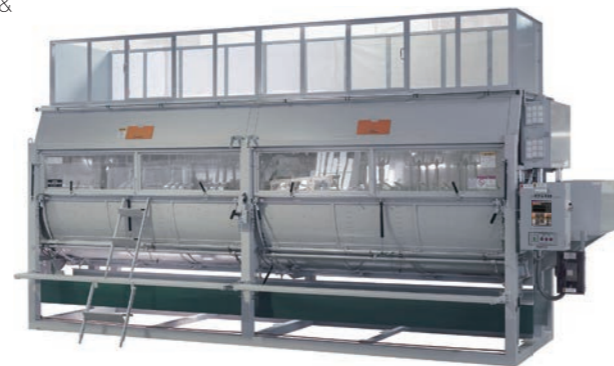


The chute which adjust the quantity to send

Trough conveyor to adjust the amount you take out.



NSH-120



SSH-250

Moisture measuring sampling device by near-infrared rays

The moisture of leaves is measured and viewed in control panel in comparatively high moisture field.



Scaling conveyor



KN-20

By sending air in a cold wind from under the net, steamed leaf won't get stuffy. By supplying it little by little, load won't be applied to main shaft, scattering arm and press arm.

The load cell type net conveyor which achieves highly accurate load detection.

specifications

Type	Width mm	Length mm	Height mm	Weight kg	Power	
					Conveyor kW	Fan kW
KN-20	5,110	1,400	1,100	500	0.2	0.75
KN-25	5,310	1,600	1,100	650	0.2	0.75
KN-30	5,410	1,600	1,135	710	0.2	0.75

Scaling hopper



MH-12B(with input conveyor)

Steamed leaf is uniformly accumulated in a hopper with an induction conveyor. The measurement method has a load cell of high precision, and an easy mechanical type.

specifications

Type	Width mm	Length mm	Height mm	Weight kg
MH-6	1,880	535	790	75
MH-12	2,480	625	830	115

Primary tea rolling dryer (wide type)

Suitable for rolling process after wide space scattering.

Rolled according to volume changing in primary drying process and increases the qualities of tea like color and flavour etc. Suitable after scattering by 1.2 times larger scattering dryer than primary dryer, effective drying is processed with balanced tea spread and arm pressure, leads excellent color & flavour of tea. Designated in increased structural limits same with scattering dryer for ideal rubbing.



NSW-120
(with scaling hopper)

Primary tea rolling dryer (karo-pack type & standard type)

Excellent in rubbing, takes out the moisture in leaves from core.

By rubbing, prevents the rising of leaf temperature which affects the tea quality like color & flavour. With the structure of rubbing basis and made the drum radius for suitable thickness of tea. Rolled softly to the core without chopping the leaves. By keeping the hot air port backside below as to contact the leaves even with little air. Most suitable amount and speed of air is used according to the process.

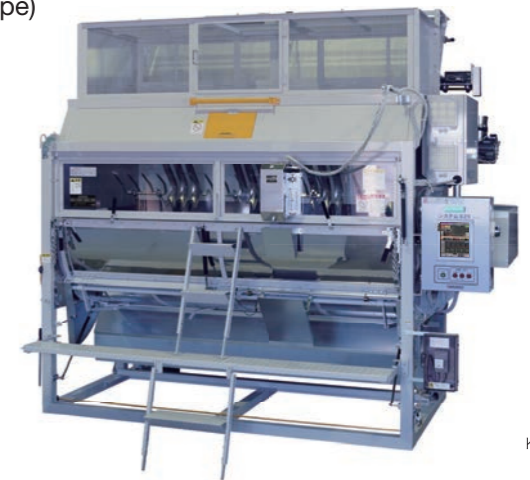
Structure aimed better quality.

Avoiding too much drying by reducing the space on shaft which is suitable for soft rubbing and by resending a part of exhaust air inside the drum. By using original Terada type Karo-pack heating furnace suitable for high quality tea production and both the color and flavour gets better. With expanding the discharging port, tea won't be left when discharging.

Despite heavy oil heat efficient LPG direct fire type hot air generator can also be selected for hot air.



KS-120: Direct fire type hot generator

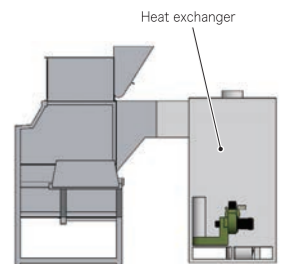
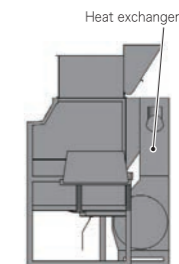


KS-120

Side comparison of karo-pack type and standard type

★ KS (karo-pack) type

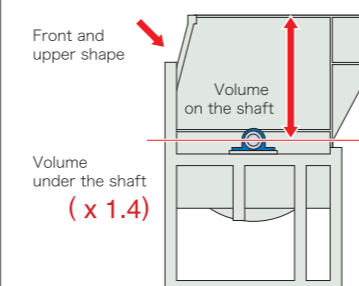
★ NS (standard) type



※ "Karo-pack" is the name of the heat exchanger integrated.

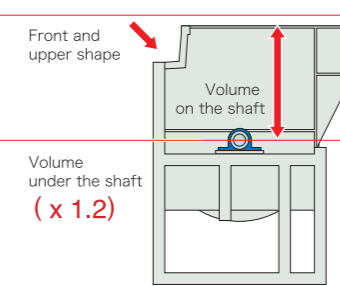
The design concept of the primary drying & rolling process

Tea scattering dryer



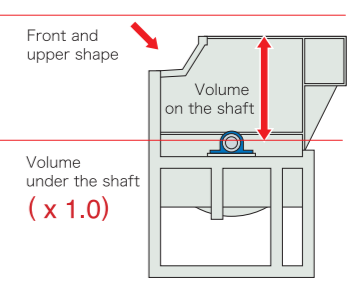
Capacity under shaft is 1.4 times of primary drying tea roller. Hot air rises from back side and releases tea leaves. Because the exhaust area was enlarged, smooth exhaust is possible.

Primary tea rolling dryer (wide type)



Capacity under shaft is 1.2 times of primary drying tea roller.

Primary tea rolling dryer



It dries gently by improvement of exhaust area and the exhaust method. The quantity of the use air decreased by improvement and the low position of hot wind blowing.

Primary drying and rolling process equipment

Discerning design in pursuit of quality.

■ Press arm

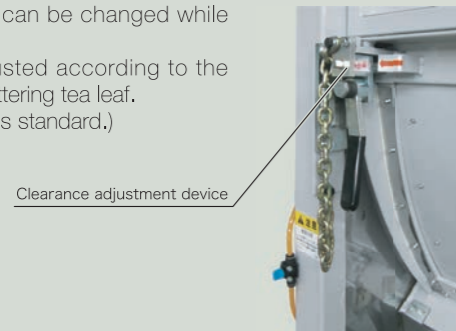
A special design was done for initial drying tea roller & wide primary drying tea roller and primary drying tea roller. The crumpling up which suited the state of the tea leaves of each process is performed. The spatula for tea roller press arm is rub well because it is long.

■ Scattering hand

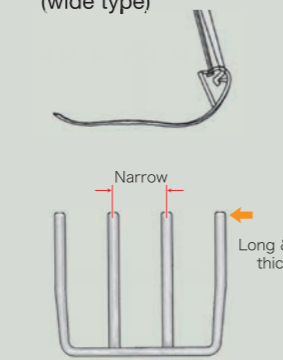
A special design was done for initial drying tea roller & wide primary drying tea roller and primary drying tea roller. The scattering of leaf which suited the state of the tea leaves of each process is performed. The fingernail of initial drying tea roller & wide primary drying tea roller is long and thick, and it is also narrowed the interval. The fingernail for primary drying tea roller is slim and the interval is wide, and it is strongly bending and tapered.

■ Angle adjustment type drying tea roller drum

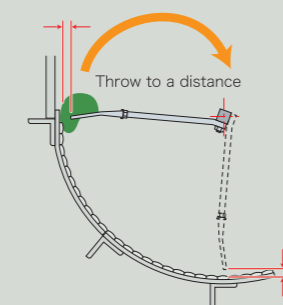
The angle of drum can be changed while manufacturing tea. Can be easily adjusted according to the condition of the scattering tea leaf. (120k type or more is standard.)



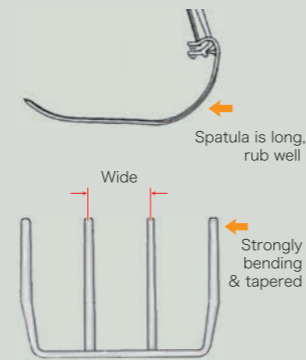
■ Tea scattering dryer & primary tea rolling dryer (wide type)



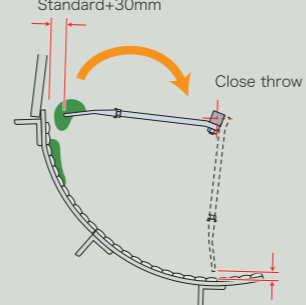
Standard clearance



■ Primary tea rolling dryer



Wide clearance
Standard+30mm



The design that attached great importance to safety, designed for easy cleaning.

■ One-touch hook

A lock and the cancellation of the front door are possible in one-touch.



■ Smooth opener

Front door, front cleaning door and rear cleaning door is equipped with a gas damper. Heavy door can also be opened and closed smoothly safely. (120k type or less is optional.)



■ Cleaning flapper

The cleaning door of the front of a trunk and the rear surface can open and close to the front. Cleaning and the adjustment in the machine are simple, and it is possible safely.



■ Exhaust duct & ceiling

A proper exhaust area corresponding to the amount of the use style was designed. It does not filled with exhaust heat. It doesn't become the overdry.



■ Powder collection device

Powder contained in the exhaust and a light foreign body are collected.

Control that draws out machine performance, & the design which pursued ease of use.

■ Control panel for tea scattering dryer & primary tea rolling dryer (wide type)



■ For tea scattering dryer (batch type)



SYS-64A

A main shaft rotating, the amount of winds, and hot wind temperature are 2-step control by dial.



SYS-76M

A main shaft rotating, the amount of winds, and hot wind temperature are 5-step control by dial.



SYS-525HE

The device can set the main shaft rotational speed, the amount of winds, the hot wind temp, the temperature of tea, and the process time. The number of process can be selected from 2~5 processes.

■ (continuous flow type)



SYS-525SSE

Moisture is measured, and the amount of wind is controlled so that taking out moisture value may steady.



High range moisture controlling system

The moisture measuring sampling device by the near-infrared rays.

■ Control panel for primary tea rolling dryer (wide type) & primary tea rolling dryer



■ Touch panel type

The device can set the main shaft rotational speed, the amount of winds, the hot wind temperature, the temperature of tea, and the process time. The number of processes can be selected from 2~5 processes, and full automatic (by Fuzzy logic) control can be chosen. The moisture of tea leaf is measured and wind amount is controlled. If target moisture is reached, it takes out automatically. A graph displays a change of the moisture until 14 minutes ago.



SYS-525S



Moisture controlling system "SHITORI"

The moisture measuring sampling device by the electrical resistance.

■ Dial type



SYS-54A

A main shaft rotating, the amount of wind, and hot wind temperature can be set by dial.



SYS-64A

A main shaft rotating, the amount of wind, and hot wind temperature are 2-step control by dial.



SYS-76M

A main shaft rotating, the amount of wind, and hot wind temperature are 5-step control by dial.



TH-6E

The amount of wind, and hot wind temperature can be set by dial.

■ SHITORI system



SYS-100MF,MD

Control panel which can display moisture measuring by sampling unit while process & discharging individually.

Secondary drying and rolling process equipment

Secondary tea rolling dryer (fixed body type)

The color and gloss improves because it quickly removes the moisture that went out to the surface after the tea roller machine.

Tea leaves are softly rubbed by original press arm. For a fixed body, it excels in ventilation and tea leaves are not stuffy. It is a "Karo-pack" type of energy saving and space-saving.



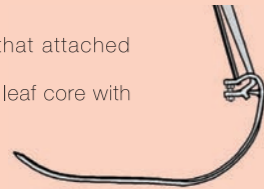
SC-200



Discerning design in pursuit of quality

Press arm

It is special "press arm" that attached importance to the rubbing. Rubs and the moisture of leaf core with long spatula.



One touch hook

A lock and the cancellation of the front door are possible in one touch.



Exhaust duct & ceiling

A proper exhaust area corresponding to the amount of the use style was designed. It does not filled with exhaust heat. It does not become the overdry.



Stirring hand

With a silicon braid hose, even bud power is reversed and a small ball is loosened. And, at the time of taking out, it sweep out a tea leaf.



Silicon braid hose

Smooth opener

Front door and front cleaning door is equipped with a gas damper. Heavy door can also be opened and closed smoothly safely. (120k type or less is optional)

Front cleaning door

The cleaning door of the front of a trunk surface can open to the front. Cleaning and the adjustment in the machine are simple, and it is possible safely.

Secondary tea rolling dryer (rotary drum type)

By rotary drum and rubbing press arm, do a good balance of internal moisture diffusion and moisture evaporation of tea leaf surface.

The tea leaf is thinly twisted, and is excellent in the color and gloss and shape.

All models drive the drum rotation and fan rotation with an individual motor. A cyclone dust collector has been equipped normally.(all models) The main shaft was equipped with the coaster coupling, because the main axis can be reversed, the spring pressure adjustment of arm and, the cleaning in the trunk can be easily done.



C-200



Discerning design in pursuit of quality

Press arm

The spatula for tea roller press arm is rub well because it is long.



Cyclone dust collector

A cyclone separates tea powder from an exhaust. Tea powder can be returned to former tea, and be divided separately.



Maintenance

The flapper for discharge, easily, can be fixed in a state of full open. Therefore you can perform internal maintenance easily.



C-120

Twin control

This gas furnace can supply the calorie necessary for the large sized machine enough. The amount of the supply style and the amount of the exhaust style are controlled simultaneously and the interior environment of the ideal is produced.

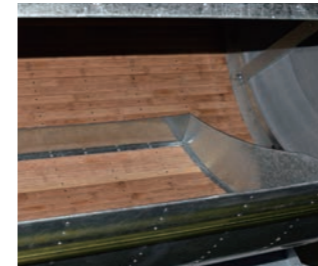


Secondary rotary dryer

By using thin plate to the rotating drum, evaporation of leaf surface moisture and taking out of internal moisture is done uniformly and manufactures curled shape green tea (Guri tea) with excellent color and shape.



CD-120



Product quality pursued special structure.

Most suitable height & angle of thin side plates for making curled shape green tea (Guri tea) are standard use. V shape plates can also be selected. Inside the drum, standard is bamboo plates, but stainless drum can also be selected without bottom plates.

specifications

Secondary tea rolling dryer (fixed body type)

※LPG specifications are also available.

Type	Width mm	Depth mm	Height		Power			Weight kg	Heavy oil consumption L/h	Air quantity m ³ /min	Main shaft rotational speed rpm	Batch capacity (leaves conversion) kg
			Including exhaust mm	Flame mm	Main shaft kW	Fan kW	Burner kW					
SC-60	2,200	1,435	/	2,070	1.5	0.4	0.25	800	2.2~4.4	12~40	30~40	30~60
SC-90	2,300	1,550		2,420	1.5	0.75	0.25	1,200	2.8~5.5	17~50	30~40	45~90
SC-120	2,650	2,000	3,132	2,380	2.2	0.75	0.25	1,550	3.3~6.7	15~60	27~37	60~120
SC-200	3,650	2,000	3,132	2,380	3.7	1.5	0.25	2,000	4.4~8.9	20~80	27~37	100~200
SC-250	4,500	2,320	3,162	2,410	5.5	1.5	0.25	3,100	5.5~11.1	25~100	27~37	125~250

Secondary tea rolling dryer (rotary drum type)

Type	Width		Depth mm	Height mm	Power			Weight kg	LPG consumption kg/h	Air quantity m ³ /min	Drum rotational speed rpm	Batch capacity (leaves conversion) kg
	Including heat exchanger mm	Flame mm			Main shaft kW	Fan kW	Burner fan kW					
C-35	2,050	1,790	1,390	1,730	0.4	0.2	/	370	~0.4	3~11	15~30	20~35
C-60	2,465	2,090	1,690	1,870	0.4	0.4	/	470	~0.7	5~20	15~30	30~60
C-90	2,525	2,140	1,780	2,140	0.75	0.75	/	640	~1.0	6~23	15~27	45~90
C-120	2,825	2,440	2,020	2,280	0.75	0.75	/	740	~1.3	8~33	15~25	60~120
C-200	3,200	2,630	2,350	2,360	2.2	0.75	0.4	1,060	~2.6	12~48	15~25	100~200
C-250	3,390	2,900	2,520	2,520	3.7	1.5	0.4	1,300	~2.9	15~60	15~23	125~250

Secondary rotary dryer

Type	Width		Depth mm	Height mm	Power			Weight kg	LPG consumption kg/h	Air quantity m ³ /min	Drum rotational speed rpm	Batch capacity (leaves conversion) kg
	Including heat exchanger mm	Flame mm			Main shaft kW	Fan kW	Burner fan kW					
CD-35	2,050	1,790	1,390	1,730	0.4	0.2	/	350	~0.4	3~11	15~30	20~70
CD-60	2,465	2,090	1,690	1,870	0.4	0.4	/	450	~0.7	5~20	15~30	30~120
CD-90	2,525	2,140	1,780	2,140	0.75	0.75	/	620	~1.0	6~23	15~27	45~180
C-120	2,825	2,440	2,020	2,280	0.75	0.75	/	710	~1.3	8~33	15~25	60~240
CD-200	3,200	2,630	2,350	2,360	2.2	0.75	0.4	1,020	~2.6	12~48	15~25	100~400
CD-250	3,390	2,900	2,520	2,520	3.7	1.5	0.4	1,260	~2.9	15~60	15~23	125~500

Control panel

Touch panel type

The device can set the drum rotational speed, the amount of wind, the hot wind temperature, the temperature of tea, and the process time. The number of processes can be selected from 2~5 processes, and full automatic (by Fuzzy logic) control can be chosen. The moisture of tea leaf is measured and wind amount is controlled.



SYS-525SC

Dial type



SYS-64A

A main shaft rotating, the amount of winds, and hot wind temperature are 2-step control by dial.



SYS-64CEG-A

A drum rotating, the amount of wind, and hot wind temperature are 2-step control by dial.



TH-15E

The device will automatically control the temperature of the hot air gas furnace.



The moisture measuring sampling device by the electrical resistance.

Line control equipment

FA (factory automation) system

The tea manufacturing line is overall supported.

1. Monitoring of the line.

Centralized monitoring and management of the tea manufacture line are done. The flow of tea, and the date of tea processing etc. are displayed intelligibly.

2. Monitoring and voice messages of trouble.

The trouble generating part is displayed, and informs the content by the voice.

3. Record of the tea manufacture date, and reading.

The tea manufacture date is recorded automatically in each batch.

※These controllers are ready to English caption.



Input screen of tea processing conditions.

The date, time, temperature, and humidity are automatic inputs among various tea processing conditions. The tea season, weather, a tea processing person-in-charge.



The monitor screen of the tea manufacture line

The tea manufacture situation of the whole tea manufacture line is displayed. During tea manufacturing, empty, transport etc. display by color and movement. The moisture value of each machine, a preset value of the time etc. are displayed.



Individual display screen of each controller

If you click the machine you want to see, it displays the control panel of the machine.



Individual display screen of the control panel.(moisture value)

It is change from an individual indication screen of the machine, it displays the state of moisture. Display a bar chart of the value of the present and past 14 minutes.



Reference of log data.

From the past data, the preset value of each machine is called and it can transmit to each machine.



Detailed reference screen of record.

The standard time setting of the conveyance relation currently controlled by the "tea flow" can be called from FA, and changing and managing is possible.



"Tea flow" integrated control system

TFL-5A~14A

Control the tea manufacturing line and watches each machine controller.

1. Easy to grasp and use.

You can grasp the line state easily and quickly, displaying on large sized liquid crystal touch panel.

2. Enables each machine controller's monitor.

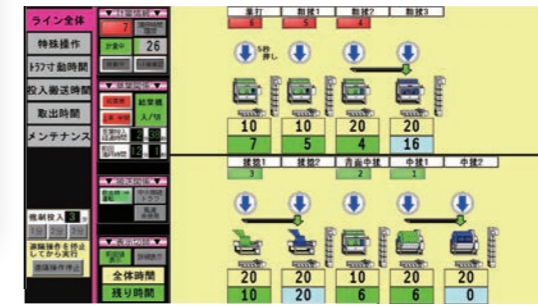
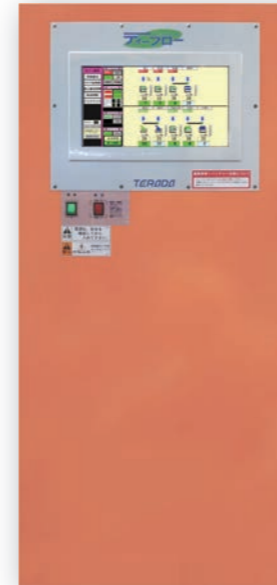
Touch the picture of machine on the screen, "Tea flow" changes screen and displays each machine controller's parameters. You can monitor and edit parameters.

3. Enables parameter management.

You can save and load the parameters of each machine controller.

4. Enables the whole line alarm.

When the line or each machine has some trouble, "Tea flow" changes screen automatically and displays details of trouble.



Control screen display of the connected machine



Alarm display



"Tea flow" tablet



"Tea flow light" integrated control system

TFL-5L~10L

Control panel that observes intensively and manages line. It can be easily operated in liquid crystal display touch panel.

1. Centralized monitoring and management of the tea manufacture line are done.

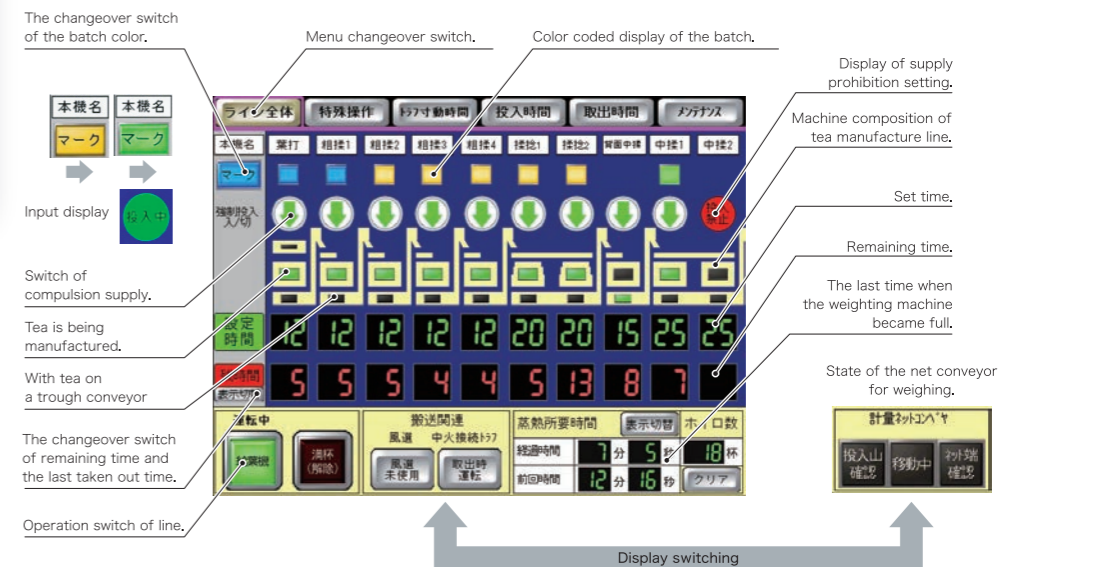
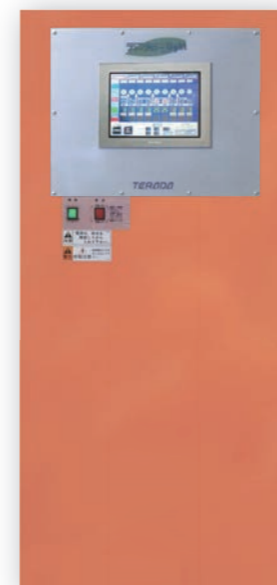
2. With using touch panel type digital screen, it is easy to check the tea production state and the operability has improved.

3. It is a screen where the presence of tea in the machine and the trough conveyor is understood at one view, and the state of the tea manufacture line is understood easily.

4. The display of the remaining time and the last taken out time can be changed.

5. The color coded batch number can be displayed. It is convenient to manufacture individually.

6. Abnormal content is displayed on the screen when an error occurs in the control panel and each transport type, so you can respond instantly.



※These controllers are ready to English caption.

Latter part of tea drying and rolling process equipment

■ Pneumatic separator

A red stalk is removed from tea leaves.
Fine dust is not scattered because it is an encapsulated type.
A fine setting can be done by using the inverter to control the elevating crowler and the fan.



WS-3

■ specifications

Type	Length mm	Width mm	Height mm	Weight kg	Crowler width mm	Power				Processing capacity (leaves conversion) kg/h
						Crowler kW	Fan kW	Screw kW	Recovery unit kW	
WS-2	3,015	1,580	2,415	350	1,040	0.2	1.5	0.4	-	700
WS-3	3,015	2,050	2,415	850	1,510	0.2	2.2	0.4	0.09	1,000

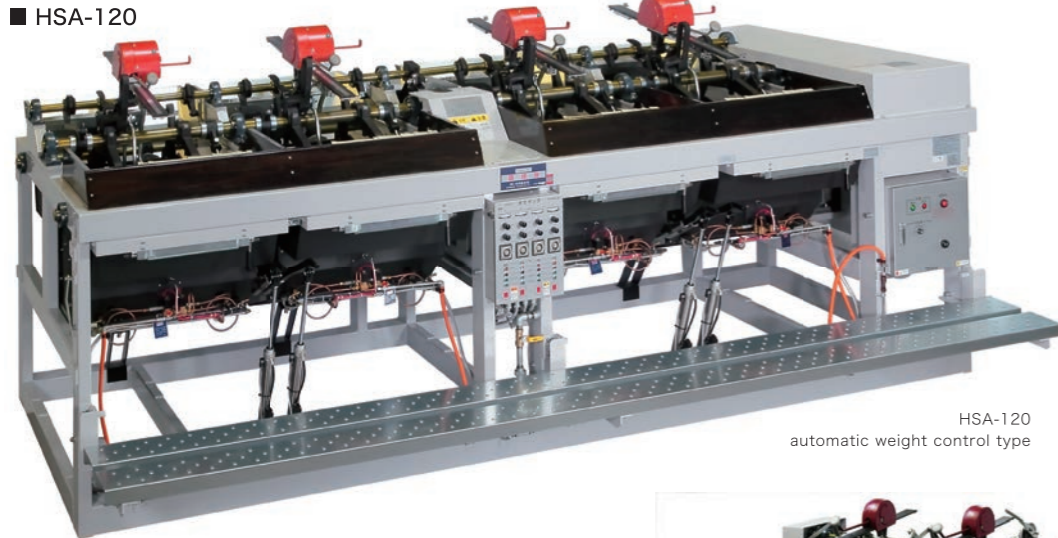
■ Final tea rolling dryer

Fusion of advanced technology and traditional techniques.

Machine feature is to make bright color and gloss with the thin needle shape.
It is easy to use for anyone, it will be the best finish in any tea leaves.
It is hardy and durability is distinguished.
The rotational speed can be easily changed.



■ HSA-120



HSA-120
automatic weight control type



The driving part is excellent in quietness and easy to maintain.



Rotary broom made by a resin belt.

Weight suspension loading, high quality hand rubbing is implied with exquisite balance.

Efficiency of grabbing the tea raised by adding the weight suspension between weight and rubbing plate. With this tea can be made to needle shape and with gloss.



HSA-120

HSA-60,60H

■ specifications

Type	Width mm	Length mm	Height mm	Weight kg	Power kW	Rotation speed rpm	LPG consumption kg/h	Number of batch for rolling Number	Input amount per 1 batch (leaves conversion) kg	All input amount (leaves conversion) kg
HSA-60 (type6)	3,170	1,220	940	910	0.75	40~60	1.1	4	7.5~15	30~60
HSA-120(type17)	3,950	1,460	1,170	1,700	2.2	40~52	2.2	4	15~30	60~120

■ Tea leaf automatic distribution device (loadcell scaling type)

Perform a digital measurement in one place and distribute it between each pot automatically.
The high precision measurement by the load cell.



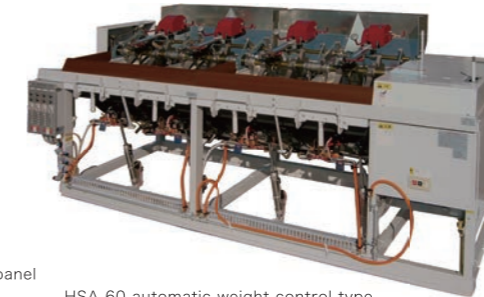
Digital distribution control panel
NAM-1DD

■ Fully automated equipment for final tea rolling dryer

By the microcomputer control, the fusion of advanced technology and traditional techniques.
Round form and bright color and gloss are made like the thin needle.
It is easy to use for anyone, it will be the best finish in any tea leaves.
It is hardy and durability is distinguished.
You can change the rotational speed easily by inverter.



Insertion operator control panel
NAF-7G



HSA-60 automatic weight control type



Automatic insertion device for HSA-120

Control that draws out machine performance, & the design which pursued ease of use.

■ Rotation number control panel.



■ Centralized control panel for 4 pot.



TH-40-A-4

It is the automatic ignition, the automatic temperature control (2 step control)
A ceramic heater strong against dust performs from ignition to a combustion check.
It has the retry function (re-ignition) at the accidental fire, and the gas is intercepted at the final accidental fire and it informs them of it, with the buzzer.

■ Automatic weight control panel.



AW-8U/12U

Operability improved by adoption of the color liquid crystal touch panel.
The position where the weight was stopped became 20 places, and increased to twice the value of the past.
The delicate adjustment of the pressurization position for polishes was enabled.
Increased the numbers of step for 12 processes and can respond to finer control.
Machines up to two can be controlled with one control board.



■ Roast tighten dryer

Dries rolled tea leaves while enhancing aroma, makes tea suitable for finishing.

Makes pan fired tea original shape, gives firmness to tea leaves & makes a product with shape, gloss & aroma.



WD-120

■ specifications

Type	Width mm	Length mm	Height mm	Weight kg	Power		LPG consumption kg/h	Input amount (leaves conversion) kg
					200V,3phase kW	100V,Singlephase kW		
WD-35	1,780	1,880	1,700	480	0.4 x2	0.04	2.4	20 ~ 35
WD-60	1,950	1,900	1,770	490	0.4 x2	0.04	2.4	45 ~ 60
WD-90	2,300	2,400	2,200	900	0.75 x2	0.04	2.4	75 ~ 90
WD-120	2,400	2,500	2,200	930	0.75 x2	0.04	4.2	100 ~ 120

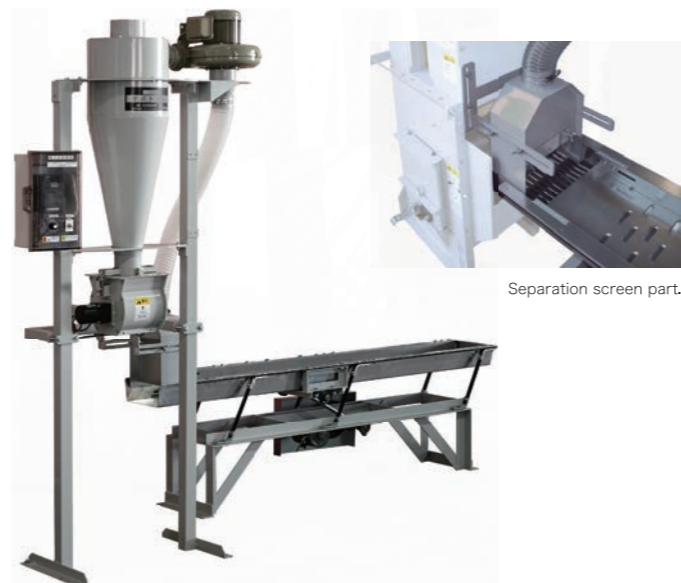


Finishing process

Stalk skin separator

Separate stalk skin while transporting.

A screen is installed on to the trough conveyor to separate the powder and stalks. Collection efficiency improved by separating powder and the stalk skin beforehand.



Separation screen part.

specifications

Type	Cyclone part			Weight kg	Power	
	Length mm	Width mm	Height mm		3-phases kW	Single-phase kW
KTR-2	400	922	2,058	65	0.2	0.04

Multiple bag filler

Bag exchanging time can be saved since 5 bags can be stocked. Not only for stalk skin collecting, can be installed to places like tea blender & below fresh leaf rotating sieve machine etc. Highly versatile & can also be installed to existing line since it can be installed regardless of input method. Can be sent in order by installing a sensor & can also be turn ON full lamp with stopping input when all the bags are full.(Optional)



specifications

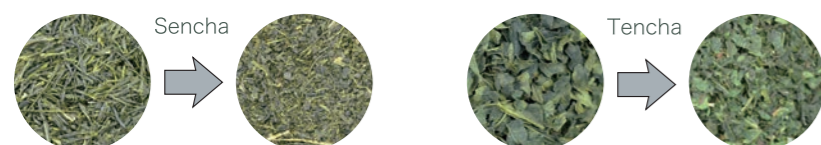
Type	Length	Width	Height	Weight kg	Power kW	Attaching bag
	mm	mm	mm			Pcs
DAR-1	1,500	1,250	1,350	120	0.1	5

Rotary cutter (pulverizer)

Crushes dry raw materials without spoiling quality.

Wonderful sharpness is achieved by slow rotation. (180rpm) Durability is also preeminent. The square shaped blade made from stainless steel is adopted as an edge, and even if it wears out, it is the economical design which can use four angles. The standard equipped with a magnet, you can remove the magnetic metal. It can be used for various purposes by changing the screen.

processing example



specifications

Type	Length	Width	Height	Weight kg	Power (200V) kW	Capacity (tea, φ5 screen)
	mm	mm	mm			kg/h
SRC-2S	660	620	1,330	87	0.75	100
SRC-2	660	620	1,330	84	0.75	100

Magnet for metal removal

A magnetic metal mixed in the product is removed. Fine iron powder (powder of iron rust) is removed certainly.



CPB-H20 (8,000G)

Example of CPB-H20 (8,000G)

specifications

Type	Diameter	Width	Length	Magnetic force	Remarks
	mm	mm	mm	Tesla	
CPB-H20	25	-	194	0.8	Standard type
CPB-AH20	25	-	194	1	Powerful type
CPB-AHX20	25	-	194	1.2	Super strong type
TPM-F1530	-	150	300	1.3	Plate type



Screen (φ5standard)
※ Body is SRC-2S

SRC-2

Equipment for ten-cha

Tencha furnace

Detailed machine system to recreate quality of "genuine Ten-cha".

FTD-100

The furnace and flue is coated with radiation material, and efficient infrared contributes to roasted flavour. Gas burner is used for heating device with energy saving structure. By using 3 stainless nets, 2 upper stage and 1 lower, avoids empty rotation and can be used long. Comparing to orthodox brick furnace, It is half space and movable structure.



FTD-100, FTDS-FC

Implied 500kg/h processing ability with RTR-350N and secondary dryer combination.

FTD-500

With the usage of 4 step net wider than FTD-100 net, maximum process of 500kg/h is possible. By feeding leaves to upper two stages as to urge the tencha original flavour by affecting efficient infrared to each leaf. Keep the coloring with convection heat in middle stage. Lower stage is a separated drying room, where the hot wind sent from burner for energy saving.



FTD-500, FTDS-FB

High quality, Energy efficient, Space saving.



Control panel FTDC-100

Control panel is with tencha special structure and can be operated in touch panel. It is a center control panel including burner exhaust fan etc. Net speed can be set in seconds, progress of furnace can be checked with screen according to the processed time.



★Main screen ★Tea spreading device setting screen ★Change setting screen ★Temperature, output transition screen

specifications

Type	Length mm	Width mm	Height mm	Weight kg	Power										L P G consumption (max) kg/h	Capacity (when RTR is not used.) kg/h	Capacity (when RTR is used.) kg/h
					Net conveyor kW	Burner kW	Exhaust fan kW	Lower fan kW	Auxiliary fan kW	Upper dryer			Screw conveyor kW				
										Crowler kW	Exhaust fan kW	Leveling kW					
FTD-100	8,700	2,850	6,100	6,800	0.2x3	0.25x2	0.75	-	-	0.2	0.75	0.04	0.4	33	80-120	200-300	
FTD-500	8,700	3,200	6,500	6,200	0.2x4	0.25x2	0.75	1.5x2	0.4x2	-	-	-	-	33	-	300-500	

※Some changes may be made for improvement.

Tea spreading device

Type	Length	Width	Height	Weight kg	Power kW	Number of net towers
	mm	mm	mm			
FTDS-FA	2,815	995	5,700	250	1.5 x 2	1
FTDS-FB	3,675	995	5,700	375	1.5 x 3	2
FTDS-FC	4,525	995	5,700	500	1.5 x 4	3

※You can watch the video of ten-cha production.



Equipment for ten-cha

Super-heated parching machine

By releasing high temperature wind to green leaves, deactivate oxidase at the same time of removing moisture, and encourage drying of steamed leaves.

By sending super high temperature wind (200 ~ 350°C) to the rotating drum, parching the green leaves and fasten the drying process is possible.

Leaves won't be burnt since high temperature wind is used instead of parching (pan fired tea etc.) by direct heating of the drum.

By adding this machine, processing amount can be increased significantly.

When discharging leaves and hot air will be separated with rotary valve.

Color of the product can be improved by out putting the humidity immediately with absorbing fan in discharging port.

■ specifications

Super-heated parching machine							
Type	Length	Width	Height	Weight	Power	Drum rotation	Processing capacity *1
	mm	mm	mm	kg	kW	rpm	kg/h
RTR-250N	4,840	1,470	3,000	1,450	3.1	15~24	200~300
RTR-500N	5,840	1,479	3,000	1,600	3.1	15~24	300~500
RTR-1000N	5,960	1,690	3,490	2,050	5.7	15~24	1,000~1,250

*1 Fresh leaves weight conversion.

Hot air generator							
Type	Length	Width	Height	Weight	Power	Air flow	LPG consumption
	mm	mm	mm	kg	kW	m ³ /min	kg/h
HLS-250N	2,330	1,150	750	340	1.75	60	16.7
HLS-500N	2,330	1,150	750	350	1.9	60	25
HLS-1000N	2,500	1,500	960	480	4.45	106	41.7

Stick separator

Sticks are separated from leaves by the rotation of screw and resistance of wire mesh.

Cleaning and exchanging is easy with the sliding type mesh.

10mm is the standard size of wire mesh. (Optionally 8,15mm is prepared)

Screw is maintenance-free since attached to the motor directly.

Separation state can be checked according to transparency of side resin plate.

■ specifications

* Weight is not included frame.						
Type	Length	Width	Height	Weight	Power	Processing capacity *2
	mm	mm	mm	kg	kW	kg/h
SFK-100	1,500	590	740	230	0.4	100
SFK-300	1,820	590	740	270	0.75	300
SFK-500	1,820	1,030	740	450	0.75x2	500

*2 Fresh leaves weight conversion.

Small fine powder mill "bisaiki"

Pulverize dry raw materials by the same principle as stone mill.

Since both the upper and lower grinding disks are cooled type, deterioration and flavor changing is prevented according to heating.

The granularity is unified by the unified touching of both grinding disks to material. Granularity can be adjusted easily with handle.

Disks can be detached easily for cleaning and excellent in sanitary.

It is compact and portable with 100V power usage.

■ Example



■ specifications

*3 Hopper excluded, *4 "Sen-cha" green tea conversion.						
Type	Length	Width	Height *3	Weight	Power	Processing capacity *4
	mm	mm	mm	kg	kW	kg/h
FPS-1	340	210	750	40	0.2	~1.0
Water tank	280	185	295	-	0.06	-



FPS-1R, water tank

* It is recommended to use at an environmental temperature around 25°C and a humidity of 50% or less. The processing capacity varies according to a particle size.

Peripheral device

Tea dryer (drawer type)

Hot air is a push-in type, evenly ventilating each stage of the drawer.

The hot wind evenly vents to each steps by the pushing method.

The amount of air supply can be adjusted steplessly by variable speed pulley.

By adjusting damper of displacement volume, there is no stuffy, it can be efficient driving.

The wire net of drawer is sanitary made of the stainless steel.

■ specifications

Type	Machine dimensions			Internal dimensions of drawer			Weight	Number of drawers	Power	LPG consumption	Processing capacity (leaves conversion)
	Width	Length	Height	Width	Length	Height					
	mm	mm	mm	mm	mm	mm					
ND4-60	960	760	1,470	660	570	60	120	4	0.2	0.8	60

Small roasting machine "meika"

Roasting implied with excellent fragrance, color and gloss.

Rotational speed of the drum can be adjusted freely.

By inclining a drum, can be performed easily take in and take out.

The temperature of the trunk under operation can be measured with an attached radiation thermometer.

The temperature if the tea leaf can be measured by detaching it.

The trunk and trunk cover can be easily detached.

■ specifications

Type	Width	Length	Height	Weight	Power	Input of per once
	mm	mm	mm	kg	kW	kg
TR-1	450	540	580	30	0.85	0.5~1.0

Net conveyor type dryer

Not only for tea, it is ideal for drying barley leaves and leafy vegetables such as mulberry leaves.

It is a dryer of continuous heating machine with the structure of materials pass through leveled movable stainless net conveyor.

The area (Heat transfer area) of touching the material to hot air is wide and excellent dryability.

By several heat exchangers (furnace), according to the moisture level of material, air amount and the temperature can be adjusted for high quality drying.

■ specifications

Type	Machine dimensions					Weight	Power			Number of hot air generators	Processing capacity (leaves conversion)
	Net width	Frame width	Width (including heat exchanger)	Length (including input device)	Height		Input device				
							Leveling	Net conveyor	Stirrer		
	mm	mm	mm	mm	mm		kW	kW	kW		
NCD-200	1,550	1,760	2,770	6,890	2,840	2,500	0.04	0.2	0.085x3	2	200
NCD-300	1,550	1,760	2,770	9,290	2,840	3,500	0.04	0.2	0.085x5	3	300
NCD-400	1,550	1,760	2,770	11,690	2,840	4,500	0.04	0.2	0.085x7	4	400

LPG direct fire type hot air generator

Type	Machine dimensions			Power (fan)	Max air flow	Gas gun type burner	
	Width	Length	Height			Type	LPG consumption
	mm	mm	mm				
HAG-160N1	1,600	1,210	570	3.7	160	FK10 x 2	16.8
HAG-160N2	1,600	1,210	570	3.7	160	FK-S6(P)8	13.3



Small roasting machine for "Hojicha"

Authentic roasting at stalls & events.

In continuous flow type roaster, roasts the tea leaf from input device with rotating drum & discharges in 30~60sec.

Processes uniformed roasting

by heat transferring to the

tea leaf core with the

excellent heat transferring

steel rotating drum.

With the roasting aroma,

customer attraction can be

expected in stalls & events.

■ specifications

Type	Width	Length	Height	Weight	Power	Input of per once
	mm	mm	mm	kg	W	kg
TR-3	370	1,100	740	67	50	2~3



NCD-200

Heat exchanger

It is an energy saving type heat exchanger excellent in balance of hot air.

Fuel consumption cutted in 15% (our company) by increasing smoke pipes of combustion furnace. Most suitable hot air can be supplied from minimum to maximum air amount. For easy maintainance and cleaning, large cleaning door (option) can be attached.



HLS-25A



specifications

Type	Width mm	Length mm	Height mm	Weight *1 kg	Power kw	Burner		Chimney diameter mm	Heavy oil consumption ℓ/h	Max air flow m ³ /min
						Type	Power kW			
HLS-12A (type 13)	1,000	2,060	2,260	600	1.5	GB-6A-2	0.25	200	5.5~11.1	100
HLS-12B (type 13)				600	1.5	GB-8-1	0.4		6.7~13.3	120
HLS-20A (type 7)	1,200	2,265	2,260	920	2.2	GB-11-3	0.4	250	6.9~13.7	140
HLS-20B (type 7)				930	3.7	GB-12-5	0.75		8.3~16.6	170
HLS-25A (type 4)	1,200	2,505	2,260	1,045	3.7	GB-12-1	0.75	290	9.8~19.6	200
HLS-25B (type 4)				1,055	5.5	GB-12-2	0.75		12.2~24.5	250
HLS-30 (type 3)	1,200	3,000	2,300	1,500	7.5	GB-12-3	0.75	290	14.7~29.4	300

*1 Weight does not include burner.

Hot air exchanger (LPG exhaust heat circulation type)

Energy-saving exhaust heat recycling furnace that utilizes the clean exhaust heat of LP gas and increases the heat exchange rate.

specifications

Type	Width mm	Length mm	Height mm	Weight kg	Power kW	Burner		Max LPG consumption kg/h	Max air flow m ³ /min
						Type	Power kW		
HLS-12A-E	1,000	2,060	2,645	690	1.5	KG-21WE	0.25	16.7	100
HLS-12B-E				690	1.5	KG-21WE	0.25	16.7	120
HLS-20A-E	1,290	2,110	2,640	1,010	2.2	KG-31XWE	0.4	25	140
HLS-20B-E				1,020	3.7	KG-31XWE	0.4	25	170
HLS-25A-E	1,290	2,550	2,640	1,765	3.7	KG-41VWE	0.4	33.3	200
HLS-25B-E				1,775	5.5	KG-51VWE	0.75	41.7	250
HLS-30-E	1,390	3,000	2,730	1,590	7.5	KG-51VWE	0.75	41.7	300



HLS-30-E



Direct fire type hot air generator

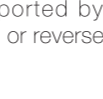
Implemented large scale energy-saving according to LP gas direct fire type without loss of heat exchange.

specifications

Type	Width mm	Length mm	Height mm	Weight kg	Power		Max air flow m ³ /min	Max LPG consumption kg/h
					Fan kW	Burner kW		
HAG-80	1,400	750	500	90	0.4	0.16x2	80	6.3
HAG-100	1,500	750	600	105	0.75	0.16x2	100	10.0
HAG-150	1,600	830	700	135	1.5	0.16x2	150	13.3



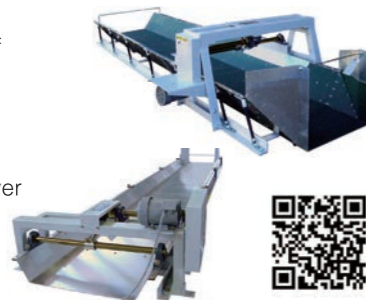
HAG-80



Trough conveyor (vibration type)

Trough conveyor can be used as a buffer to stock leaves temporarily in time line structure. Most suitable trough model can be selected according to state of tea processed. The structure is simple and easy for maintainance.

- For fresh leaf & steamed leaf
- For tea scattering dryer
- For primary tea rolling dryer
- For secondary tea rolling dryer
- For final tea rolling dryer
- For tea dryer



Belt conveyor

Producing tea leaves or product continuously transported by horizontally or sloped. And according to the usage, forward or reverse sending can be selected. To the shaft, hollow shaft is used and easy for maintenance. Sanitary resin belt is used for sending belt. There is cover type also to prevent splitting and foreign material mixing.



For fresh leaves (forward & reverse)



For steamed leaves



Belt conveyor for steamed leaves

Rising net conveyor

Conveyor for leaf with more moisture soon after steaming.

Transport tea leaves vertically which tend to stick immediately after steaming. Depending on the condition of the steamed leaves, you can choose either a stainless-steel net (Steamed leaves rising net conveyor) or belt conveyor (Steamed leaves rising conveyor). The steamed leaf lifting net conveyor is available in a stainless-steel main body with excellent in sanitary. The design is based on the HACCP concept, allowing a high level of sanitary management as a food processing machine.



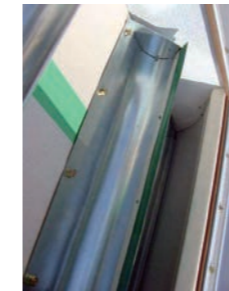
ZN500-50 sanitary type (optional)



Bucket conveyor

It is a bucket conveyor that vertically and obliquely moves objects such as tea leaves.

Transport the tea leaves or the product in process vertically. Tubular shaft motor is used and easy for maintenance. Suitable motor can be selected according to the state of transporting material. Lower roller is screw type and sweeps the leaves behind the belt.



Screw type lower roller

One cleaning bucket is equipped and carries all the leaves and powder remain in bottom of the machine.

Other transport equipment

It is possible to correspond according to the application used. Please contact us for more information.



Flex belt rising conveyor



Input screw conveyor



SCI



Belt conveyor (sanitary type)

SBD



Vibrating conveyor (sanitary type)



TC3DK-S

Vacuum type aerial transportation device

For clean factory without spilling the ingredient.

There is no powder spreading, foreign material mixing since transport the ingredient through the pipe. With comparison to machine transportation, malfunction causes are less & maintenance is easy. There won't be ingredient stuck through the pipe since vacuum type & transports with clean air since does not suck dust of the ground.



Ingredient vacuum port PS-2200



VDR6B (for fresh leaves, carrying capacity 2,000kg/h)



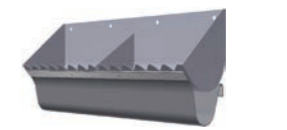
VDR5 (for fresh leaves, carrying capacity 1,200kg/h)



VDMR6 (for steamed leaves & initial drying tea roller)



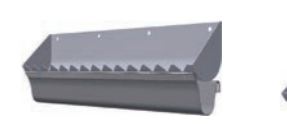
VD3 (for dry tea)



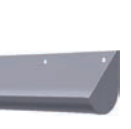
VDMR5 (for steamed leaves & initial drying tea roller)



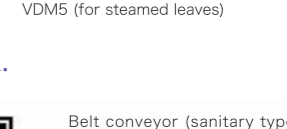
VD4 (standard)



VDM5 (for steamed leaves)



VD5 (standard)



VDM6 (for steamed leaves & initial drying tea roller)



VD6 (standard)